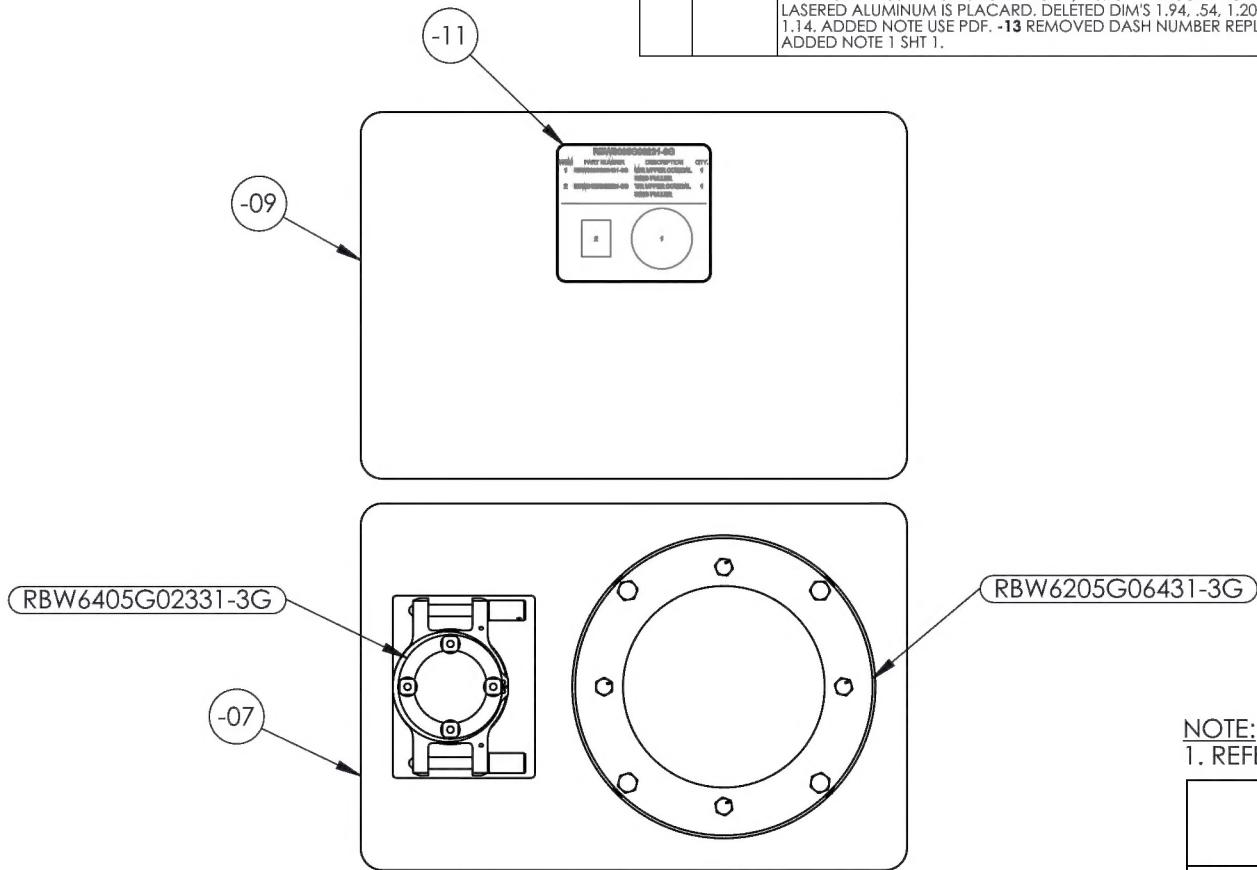


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		MADE SEPARATE DWG'S FOR EACH INDIVIDUAL TOOL IN KIT & ANNOTATED TOOL NUMBERS THAT MAKE UP THE KIT IN THE BOM.			11/23/2010	RJC	RW
2	17-0022	-07, -09, -11 CH'D DWG TOLERANCE WAS .XXX ±.005 .XX ±.01 IS .XXX ±.010 .XX ±.03. -07 CH'D DIM'S WAS 1.84 IS 1.80, WAS 16.88 IS 17.06, WAS 11.38 IS 11.46, WAS R.75 IS R.68, WAS 4X 4° IS 4X 2°, WAS 1.50 IS 1.53, WAS 4.31 IS 4.30, WAS 2.84 IS 2.88, ADDED DIM'S Ø9.47 V 2.75, Ø3.60 V 3.07, 4X 45°, 4X .68, 4X R.13, DELETED DIM'S 3.00, 2.63, CH'D MTL & SUPPLIER WAS Y20 BLACK, I.R. SPECIALTY FOAM IS ETHAFOAM 220, BLACK, (CASE SOLUTIONS). -09 CH'D DIM'S WAS 5.94 IS 6.13, WAS 5.00 IS 4.81, WAS 4.87 IS 4.31, WAS 16.88 IS 17.06, WAS 11.38 IS 11.46, WAS 8X R.75 IS 4X R.68, WAS 4X 4° IS 4X 2°, WAS 1.81 IS 1.76, ADDED DIM'S 3.13, 1.75, 4X 45°, 4X .68, 2X .43, 2X .64, CH'D MATERIAL & SUPPLIER WAS EGGSHELL BLACK I.R. SPECIALTY FOAM IS ETHAFOAM 220, BLACK (CASE SOLUTIONS). -11 CH'D ITEM 1 & 2 DESCRIPTION'S TO MATCH T/N'S, CH'D DESCRIPTION WAS INFORMATION PLACARD LASERED ALUMINUM IS PLACARD, DELETED DIM'S 1.94, .54, 1.20, Ø.78, .91, .39, .94, 1.61, Ø1.99, 2X 1.14, ADDED NOTE USE PDF. -13 REMOVED DASH NUMBER REPLACED WITH DART PLACARD RB41011. ADDED NOTE 1 SHT 1.			1/30/2017	RJC	SM



NOTE:

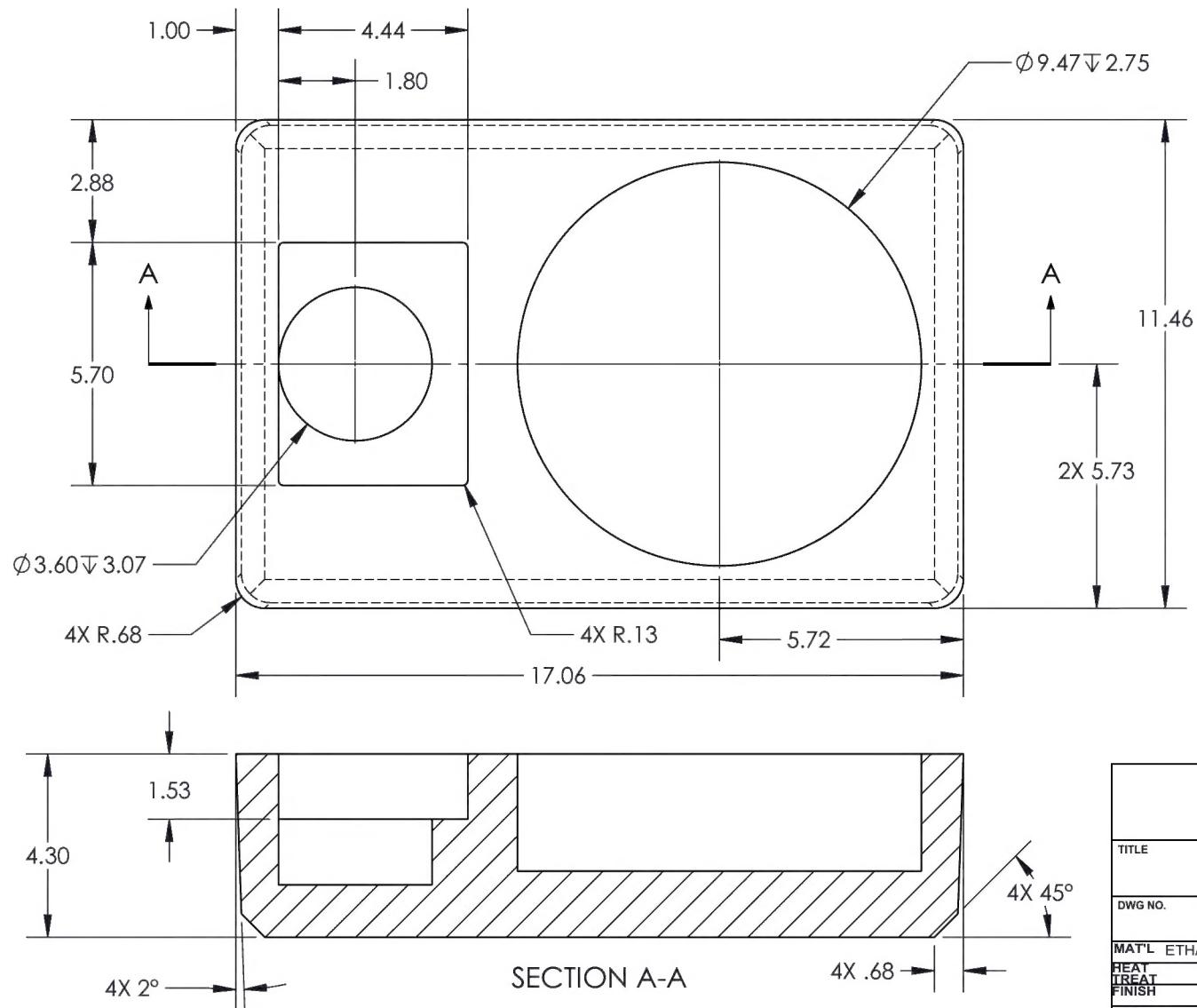
1. REFERENCE AGUSTA T/N 3G6005G00231.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.	REV
				1	M/R UPPER CONICAL RING PULLER		RBW6205G06431-3G		1	2
				1	T/R UPPER CONICAL RING PULLER		RBW6405G02331-3G		1	
		B/O	-05	1	CASE	PLASTIC	PELICAN #APP-1500-E		N/S	
		B/O	-07	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	4.30 X 11.46 X 17.06 (CASE SOLUTIONS)		2	
		B/O	-09	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	1.76 X 11.46 X 17.06 (CASE SOLUTIONS)		3	
			-11	1	PLACARD	PLASTIC			4	
				1	DART PLACARD	ALUMINUM	RB41011		N/S	

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8		
FINISH	.XX ± .01 ANGLES ± 5°		
SPEC	.X ± .1 SURFACES = 125 ✓		
DRAWN BY:	CLOUGH		
CHECKED:	DUFERFELDT		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	MACKOVJAK		
SCALE	1:6	DATE	3/25/2010
			SHEET 1 OF 5

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			REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0022	-07 CH'D DIM'S WAS 1.84 IS 1.80, WAS 16.88 IS 17.06, WAS 11.38 IS 11.46, WAS R.75 IS R.68, WAS 4X 4° IS 4X 2°, WAS 1.50 IS 1.53, WAS 4.31 IS 4.30, WAS 2.84 IS 2.88, ADDED DIM'S Ø9.47 Ø2.75, Ø3.60 Ø3.07, 4X 45°, 4X .68, 4X R.13. DELETED DIM'S 3.00, 2.63. CH'D DWG TOLERANCE WAS .XXX ±.005 .XX ±.01 IS .XXX ±.010 .XX ±.03. CH'D MATL & SUPPLIER WAS Y20 BLACK, I.R. SPECIALTY FOAM IS ETHAFOAM 220, BLACK. (CASE SOLUTIONS).	1/30/2017	RJC	SM



BOTTOM TOOL CUSHION

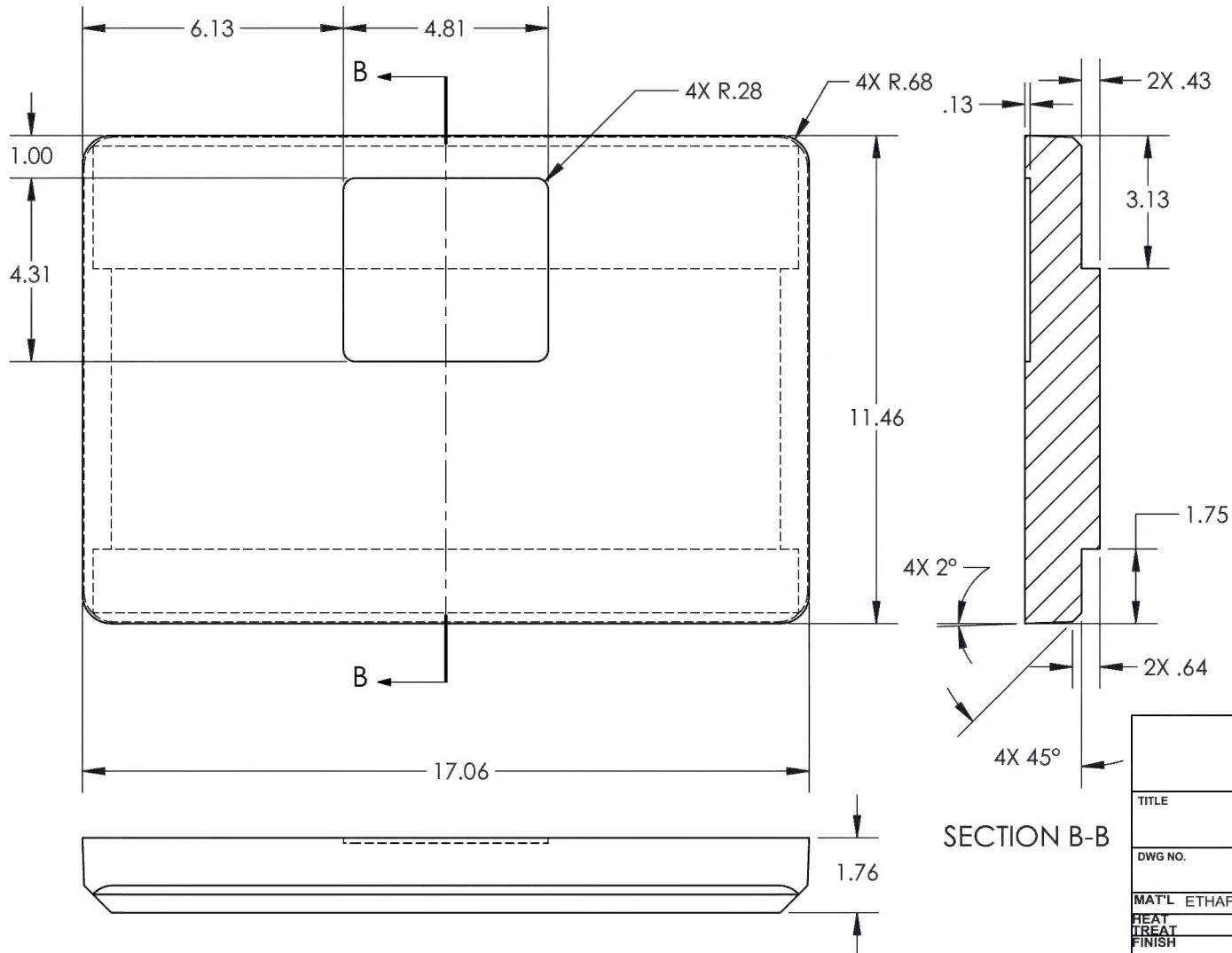
(-07)

DART AEROSPACE	
TITLE	M/R & T/R UPPER CONICAL RING PULLER KIT
DWG NO.	RBW6005G00231-3G-07
REV	2
MAT'L	ETHAFOAM 220, BLACK
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
USED ON MODEL	AW139
SCALE	1:4
DATE	3/25/2010
SHEET 2 OF 5	

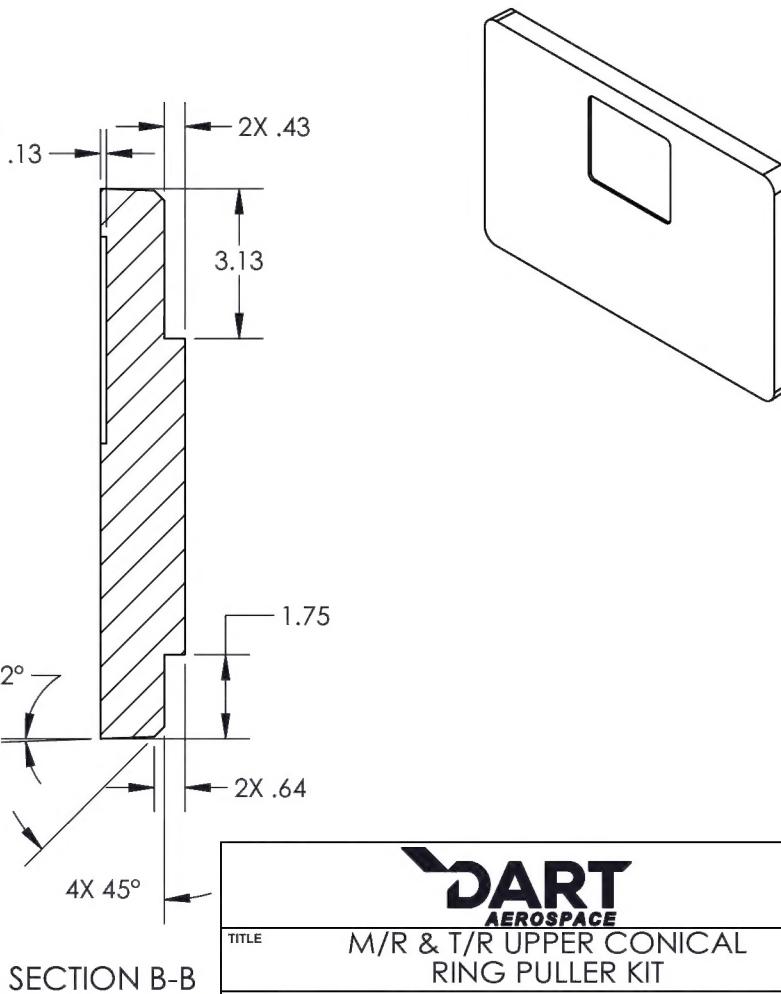
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REV			ECR			DESCRIPTION			REVISIONS		
REV	ECR	DATE	INITIAL	APPROVED	DATE	INITIAL	APPROVED	DATE	INITIAL	APPROVED	
2	17-0022										

-09 CH'D DIM'S WAS 5.94 IS 6.13, WAS 5.00 IS 4.81, WAS 4.87 IS 4.31, WAS 16.88 IS 17.06, WAS 11.38 IS 11.46, WAS 8X R.75 IS 4X R.68, WAS 4X 4° IS 4X 2°, WAS 1.81 IS 1.76, ADDED DIM'S 3.13, 1.75, 4X 45°, 4X .68, 2X .43, 2X .64. CH'D DWG TOLERANCE WAS .XXX ±.005, .XX ±.01 IS .XXX ±.010, .XX ±.03. CH'D MATERIAL & SUPPLIER WAS EGGSHELL BLACK I.R. SPECIALTY FOAM IS ETHAFOAM 220, BLACK (CASE SOLUTIONS).



TOP TOOL CUSHION

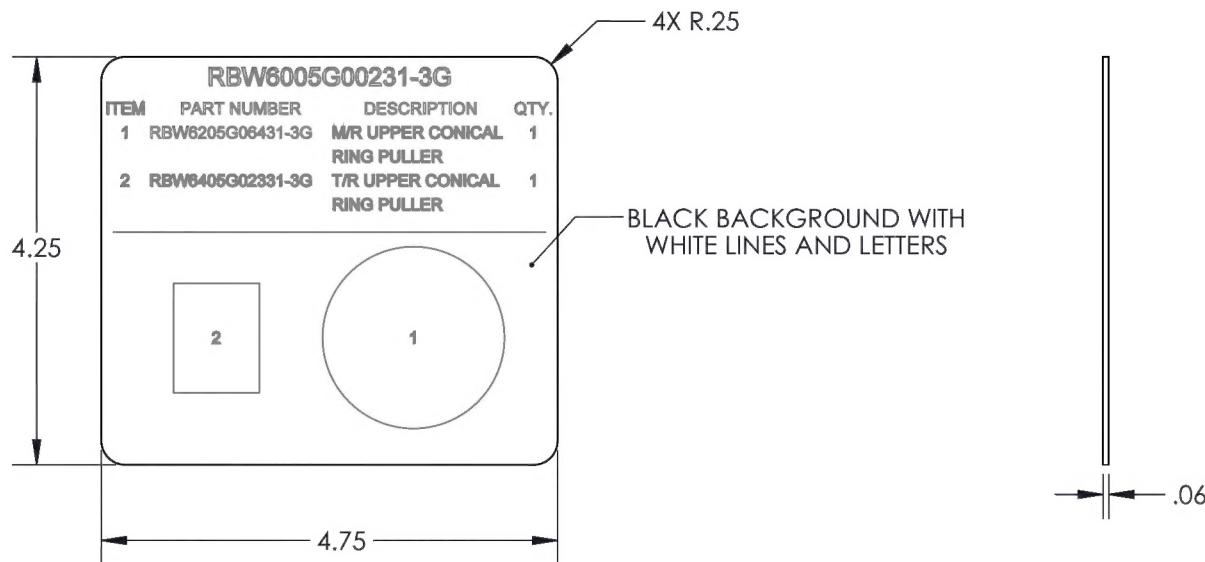


SECTION B-B

DART AEROSPACE	
TITLE M/R & T/R UPPER CONICAL RING PULLER KIT	
DWG NO. RBW6005G00231-3G-09	
MAT'L ETHAFOAM 220, BLACK	<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</small>
HEAT TREAT FINISH	<small>.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125</small>
SPEC	<small>✓</small>
DRAWN BY: CLOUGH	<small>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</small>
CHECKED: DUERFELDT	<small>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</small>
OPPS APPR: ANDERSON	<small>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</small>
QA APPR: LINDSAY	<small>USED ON MODEL</small>
APPROVED: MACKOVJAK	<small>AW139</small>
SCALE 1:4	DATE 3/25/2010
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0022	-11 CH'D ITEM 1 & 2 DECSRIPTION'S TO MATCH T/N'S. CH'D DESCRIPTION WAS INFORMATION PLACARD LASERED ALUMINUM IS PLACARD. DELETED DIM'S 1.94, .54, 1.20, Ø.78, .91, .39, .94, 1.61, Ø1.99, 2X 1.14. ADDED NOTE USE PDF. CH'D DWG TOLERANCE WAS .XXX ±.005 .XX ±.01 IS .XXX ±.010 .XX ±.03.	1/30/2017	RJC	SM



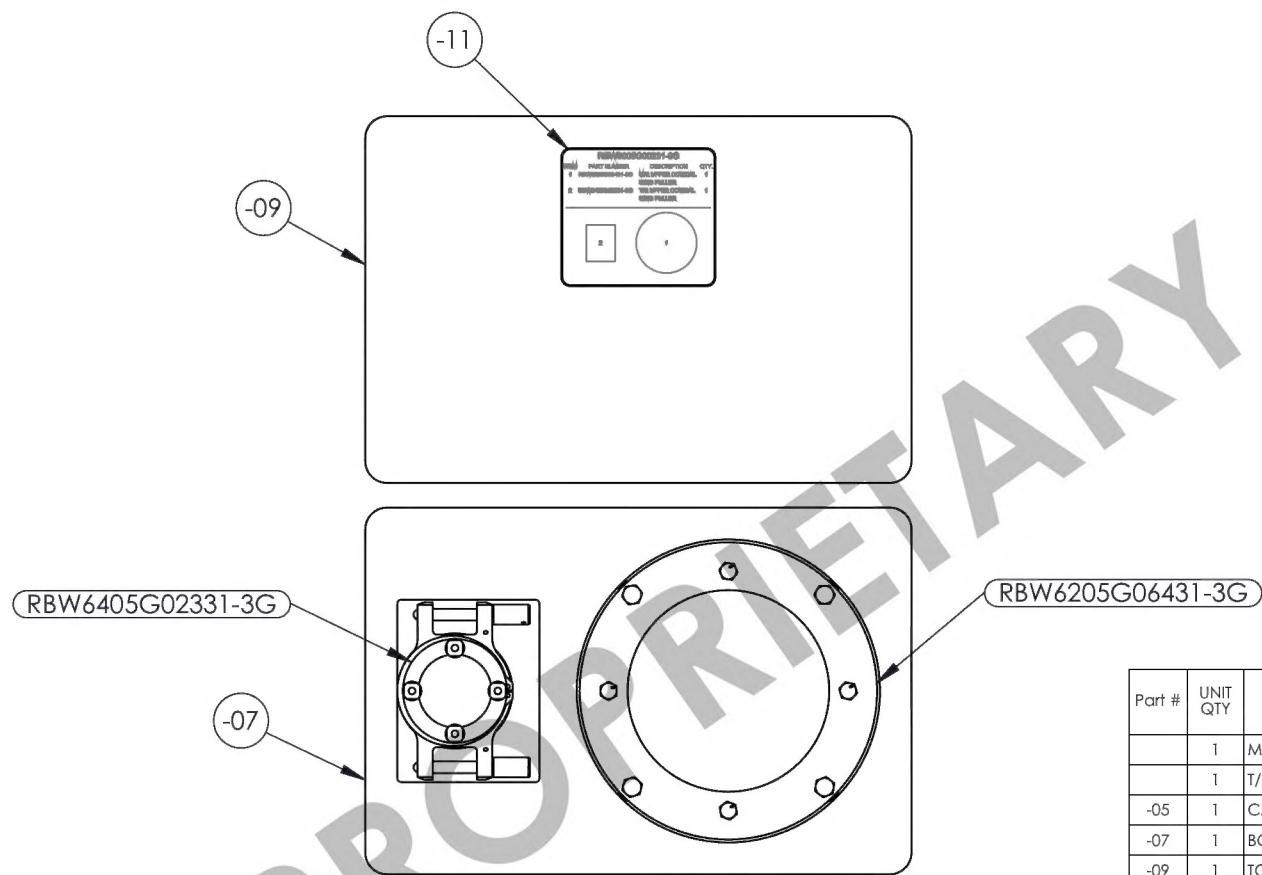
NOTE:
USE PDF.

DART AEROSPACE	
TITLE M/R & T/R UPPER CONICAL RING PULLER KIT	
DWG NO. RBW6005G00231-3G-11 REV 2	
MATERIAL PLASTIC UNLESS OTHERWISE SPECIFIED	
HEAT DIMENSIONS ARE IN INCHES	
TREAT .XXX ± .010 FRACTIONS ± 1/8	
FINISH .XX ± .03 ANGLES ± 1°	
SPEC X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	AW139
APPROVED: MACKOVJAK	
SCALE 1:2	DATE 3/25/2017
SHEET 4 OF 5	

(-11)

PLACARD

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Part #	UNIT QTY	Description	Material
	1	M/R UPPER CONICAL RING PULLER	
	1	T/R UPPER CONICAL RING PULLER	
-05	1	CASE	PLASTIC
-07	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK
-09	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK
-11	1	PLACARD	PLASTIC
	1	DART PLACARD	ALUMINUM

DART AEROSPACE		
190 S. Danebo Ave., Eugene, OR. 97402		
1-800-556-4166		
e-mail: sales@dartaero.com		dartaerospace.com
TITLE	M/R & T/R UPPER CONICAL RING PULLER KIT	
DWG NO.	RBW6005G00231-3G	REV 2
SCALE	1:6	DATE 3/25/2010
		SHEET 5 OF 5